Drill Screw Fastening

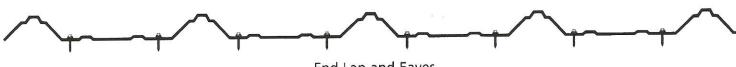
Northland Steel roofing and siding may be installed by use of color-coated/plated steel drill screws with sealing washers. For best results, fasten panels to purlins and girts at each side lap and in all flat areas between ribs, on "A" Panel design.

Fasten panel to purlins and girts, next to major ribs

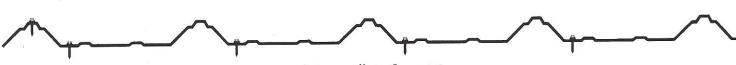
on "D" Rib design. See diagram below. Fastening lap rib is acceptable on both "A" Panel and "D" Rib profiles, but usually not necessary on the "D" Rib design.

Use 1-1/2" or 2" long screws at side laps, along nailing strip farthest away from finishing edge of lapping rib; use 1-1/2" long screws at flat areas.

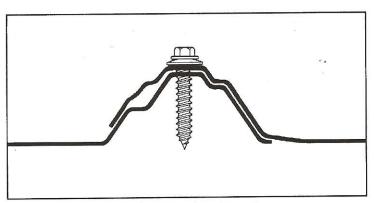
D-Rib Fastening Diagram



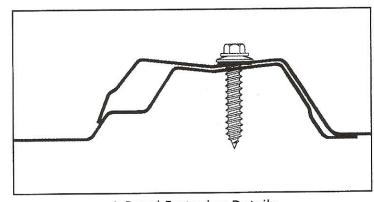
End Lap and Eaves



Intermediate Support



D-Rib Fastening Details



A-Panel Fastening Details

A-Panel Fastening Diagram

